



2025-09-15

Lyreco LCA

Life Cycle Assessment

The methodology in this report is based on ISO 14040

12.004.697 (sold in SE)

Summary



01 | Methodology



02 | Results

01

Methodology

Environmental Impact Assessment

Functional unit

The functional unit is a quantified performance of a product system for use as a reference unit. One of the primary purposes of a functional unit is to provide a reference to which the input and output data are normalized (in a mathematical sense).
The functional unit of this analysis is "".

Impact Indicator

The impact is measured through the "" method.

Electricity impact calculation method

Following guidelines from the GHG Protocol, the impact of electricity is calculated using the location-based approach. This means that the emission factors used represent the average annual carbon intensity of the power grid in the country the processes take place in.

Hypothesis

Environmental Impact Assessment

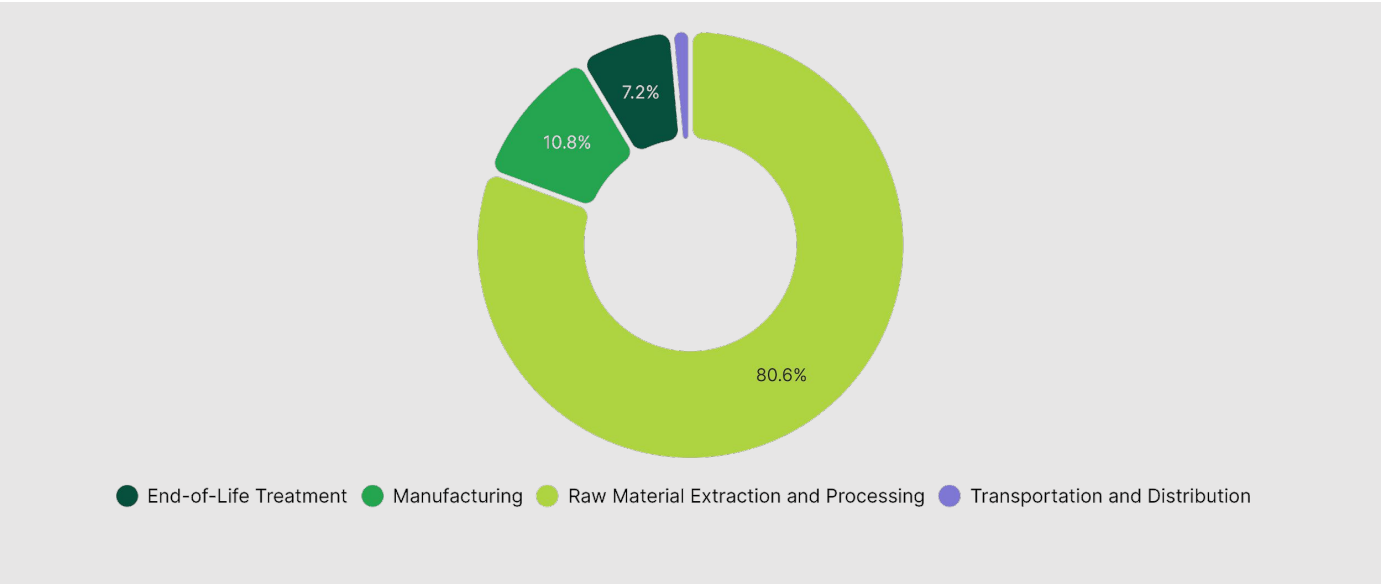
System Boundaries

Exclusions

02

Results

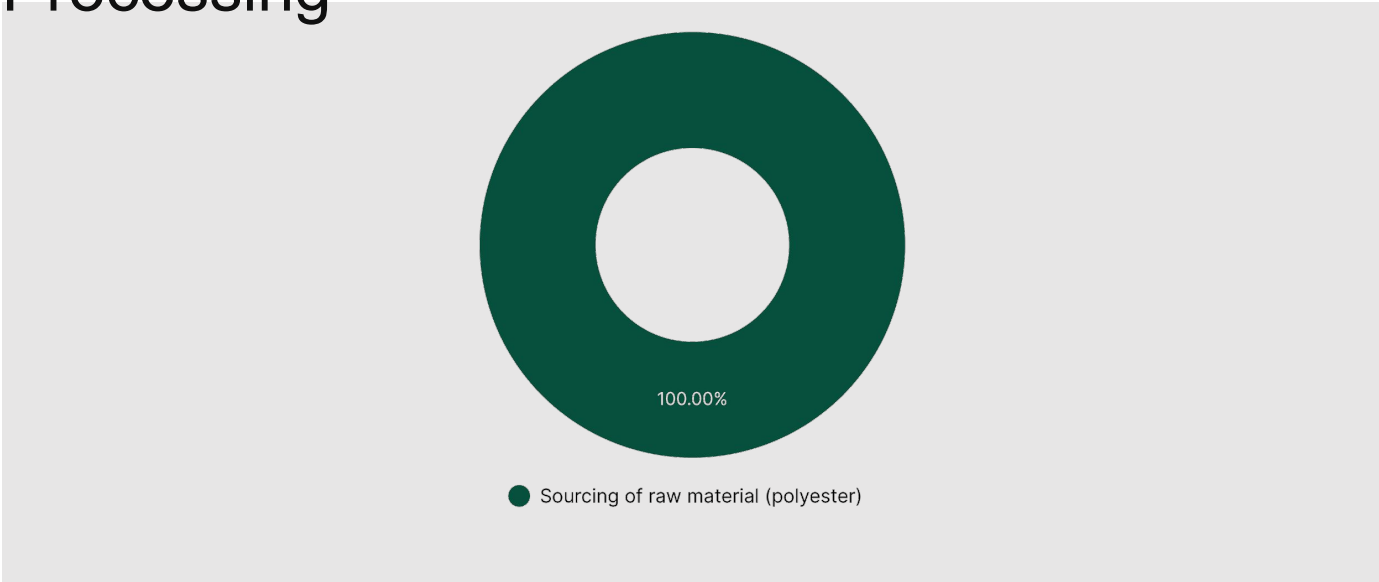
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 Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Raw Material Extraction and Processing	2.87	80.61 %
Manufacturing	0.38	10.79 %
End-of-Life Treatment	0.26	7.20 %
Transportation and Distribution	0.05	1.41 %
TOTAL	3.56	100.00 %

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Climate Change - Raw Material Extraction and Processing



Activity	Emission Factor Num	Quantity	Impact (kg CO ₂ eq)	Percentage (%)
Sourcing of raw material (polyester)	1	0.29	2.87	100.00 %
TOTAL			2.87	100.00 %

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Climate Change - Manufacturing



● Electricity usage during material transformation (polyester)

Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Electricity usage during material transformation (polyester)	2	0.53	383.85	100.00 %
TOTAL			383.85	100.00 %

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Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
Freight	3	0.26	50.01	100.00 %
TOTAL			50.01	100.00 %

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Climate Change - End-of-Life Treatment



- End of life (polyester)

Activity	Emission Factor Num	Quantity	Impact (g CO ₂ eq)	Percentage (%)
End of life (polyester)	4	0.26	256.12	100.00 %
TOTAL			256.12	100.00 %

Contact us

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