



Duni Group product carbon footprint calculator (Food Packaging Solutions)

Duni Group has created a CO2 calculator for food packaging products in order to develop credible carbon footprints for internal and external communications. The carbon footprint has been designed to be relevant in a European context.

Methodology

Duni has selected international standards to follow when developing the CO2 calculator. Both primary and secondary data has been used in order to include all life-cycle stages. The following table highlights the methodological choices used in the carbon footprint tool.

| | |
|--------------------------|-----------------------------|
| Functional unit: | Per one product (gCO2e/pc) |
| Selected standards: | ISO 14040/14044 & ISO 14067 |
| System boundary: | Cradle-Grave |
| Impact methodology: | IPCC 2021 GWP |
| End-of-life methodology: | Cut-off approach |

Life cycle inventory

The life-cycle inventory consists of 5 stages: raw materials, manufacturing, upstream & downstream transport, and end-of-life.

Following activities are included in the calculations:

1. Raw material production for products, secondary and tertiary packaging materials.
2. Converting of all product and packaging materials
3. Upstream transport, warehousing, downstream transport
4. End-of-life (based on average European waste handling statistics).

Both biogenic and land-use-change emissions are included in the final carbon footprint of a product.

The following is the output of the Duni Group carbon footprint calculator

Product carbon footprint

| | | Art desc | BOX MEAL PP TR LID 240X150X20 | | |
|-----------------------|--------|---|-------------------------------|-----------------|-------------------|
| | | | | | |
| Article number | 161181 | Product life cycle emissions | | gCO2e/pc | % of total |
| | | Raw material emissions | | 65.49 | 55% |
| | | Manufacturing emissions | | 27.96 | 24% |
| | | Upstream transport & distribution emissions | | 6.32 | 5% |
| | | Downstream transport emissions | | 3.64 | 3% |
| | | EOL emissions | | 14.76 | 12% |
| | | Cradle-to-gate carbon footprint | | 99.77 | |
| | | Cradle-to-grave carbon footprint | | 118.16 | |

Emissions breakdown

| | gCO2e/pc |
|--|----------|
| Cradle-to-grave emissions breakdown | |
| Biogenic emissions | 1.72 |
| LUC emissions | 0.16 |
| Fossil emissions | 116.28 |
| Cradle-to-gate emissions breakdown | |
| Biogenic emissions | 1.72 |
| LUC emissions | 0.16 |
| Fossil emissions | 97.89 |

The table above is an output from Duni Group’s Food Packaging Solutions carbon footprint calculator. The model has been assured by Carbon Trust. The model is in accordance with:

- * ISO 14067:2018 - Greenhouse gases — Carbon footprint of products — Requirements and guidelines for quantification and communication, and
- * Product Carbon Footprints: Requirements for Assurance v3.0 (Carbon Trust)



* Model outputs do not constitute a verified product footprint